

On the characteristics of electrolytes with new lithium imide salts

Fusaji Kita ^{a,1}, Akira Kawakami ^a, Jin Nie ^b, Takaaki Sonoda ^c, Hiroshi Kobayashi ^c

^a Hitachi Maxell Ltd., 1-1-88, Ushitora, Ibaraki, Osaka 567, Japan

^b Department of Chemistry, Huazhong University of Science and Technology, Wuhan, Hubei 430074, People's Republic of China

^c Institute of Advanced Material Study, Kyushu University, Kasuga, Fukuoka 816, Japan

Accepted 12 December 1996

Abstract

In our continuous study on organic lithium salts, we found that the imide salt $(RfSO_2)(R'fSO_2)NLi$ shows high conductivity in organic solvents, and that the modification of the imide salts change the anodic oxidation potential and the dissolution potential of aluminum current collector. Lithium imide with long fluoroalkyl groups such as $(C_4F_9SO_2)(CF_3SO_2)NLi$ and the new ester-type imide salts, $((CF_3)_2CHOSO_2)_2NLi$ do not dissolve the aluminum collector up to 4.8 and 4.3 V, respectively. We also examined the polymer analogue of the ester-type imide salt such as $(-CH_2(CF_2)_4CH_2OSO_2N(Li)SO_2O^-)_{9-10}$. © 1997 Elsevier Science S.A.

Keywords: Organic lithium salts; Imide; Conductivity; Oxidation potential; Orbital energy

1. Introduction

Lithium imide $(CF_3SO_2)_2NLi$ is noteworthy as a potential-supporting electrolyte for high energy density lithium batteries because of its high stability and high conductivity [1-3]. For 4 V rechargeable lithium batteries, however, the electrolyte with this lithium imide has a key problem to dissolve aluminum current collector at more than 4 V [4]. In the course of our continuous study to develop practical electrolytes for lithium batteries for the next generation, we designed the lithium salts of various polyfluorinated organic anions with high electrochemical stability and high conductivity, and found a new lithium imide salt $(C_4F_9SO_2)(CF_3SO_2)NLi$ which does not dissolve the aluminum collector up to 4.8 V. We also developed new polyfluorinated lithium salts $(RfOSO_2)_2NLi$ (ester-type imides), and show here their attractive characteristics for high voltage batteries.

Moreover, we studied the polymer analogue. One of the polymeric structure of anion sites is well known as a Nafion[®]-type membrane. The anion sites of this-type polymer with $-SO_3^-$ or $-CO_2^-$ groups do not show a high dissociation constant in organic electrolytes, while the imide anion sites are better because of their high dissociation constant. DesMarteau [5] already showed some examples of the imide-type polymer. Our polymer showed here is a new ester-type imide polymer such as $(CH_2(CF_2)_4CH_2OSO_2$

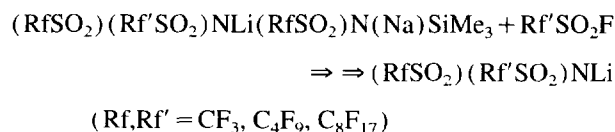
$N(Li)O_2SO)_{9-10}$ (mol. wt = ~4300), which showed extremely high molar conductivity in organic solvents.

2. Experimental

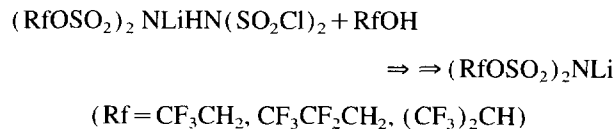
2.1. Syntheses of lithium salts

We synthesized the following lithium imide salts [6]:

(a)



(b)



2.2. MNDO calculation

The energy levels for the highest occupied molecular orbitals (HOMO) were calculated by MNDO semi-empirical methods using MOPAC Ver.6 [7] on Cache system (Cache Scientific).

¹ Present address: Design Dept., Lithium Ion Rechargeable Battery Division, Hitachi Maxell, Ltd., Oyamazaki, Otokuni, Kyoto 618, Japan.

2.3. Conductivities and oxidation potentials

Conductivities were measured by a conductance meter (CM40S, Toa Electronics).

Anodic oxidation potentials were measured by potential sweep method. The 0.3 mm diameter platinum wire (Nilaco) was used for a working electrode, and 21 mm wide lithium foil (Kyokuto) was used for the counter electrode (substantial area = 0.2 cm²). A polyethylene separator was placed between the working electrode and the counter one. Cell potential was swept at the rate of 50 mV/s with a potentiostat (HA-501, Hokuto Denko) and a function generator (HA-501, Hokuto Denko). The potential at a current density (0.5 mA/cm²) was regarded as the oxidation potential.

3. Results and discussion

3.1. Conductivity

The conductivities of several kinds of electrolyte solution (0.1 M lithium salts in 1:2 v/v PC:DME) with polyfluorinated organic lithium salts are shown in Table 1 [8].

The conductivities of the ester-type lithium salts such as (CF₃CH₂OSO₂)₂NLi, (CF₃CF₂CH₂OSO₂)₂NLi, (HCF₂-CF₂CH₂OSO₂)₂NLi, and ((CF₃)₂CHOSO₂)₂NLi (3.0, 3.0, 2.9, and 3.1 mS/cm, respectively) were higher than that of CF₃SO₂OLi (2.3 mS/cm) in 0.1 M PC:DME(1:2 v/v) solution of lithium salts at 25 °C.

3.2. Oxidation stability

The effects of the structure and polyfluoro-substituents on the oxidation stability of the organic anions were investigated theoretically and experimentally in terms of the oxidation potentials. Theoretical MNDO calculations on the HOMO

Table 1

Conductivities of electrolytes with fluorinated lithium imide salts at 25 °C, 0.1 M salts in PC:DME(1:2 v/v)

Lithium salt	Conductivity (mS/cm)	Mol. wt
CF ₃ CO ₂ Li	0.4	120
(CF ₃ CO) ₂ NLi	0.8	215
CF ₃ SO ₂ Li	2.3	156
(CF ₃ SO ₂) ₂ NLi	4.0	287
(C ₄ F ₉ SO ₂)(CF ₃ SO ₂)NLi	3.5	437
(FSO ₂ C ₆ F ₄)(CF ₃ SO ₂)NLi	3.0	347
(FSO ₂ C ₆ F ₄)(CF ₃ SO ₂)NLi ^a	3.1	347
(C ₈ F ₁₇ SO ₂)(CF ₃ SO ₂)NLi	3.2	637
(CF ₃ CH ₂ OSO ₂) ₂ NLi	3.0	347
(CF ₃ CF ₂ CH ₂ OSO ₂) ₂ NLi	3.0	447
(HCF ₂ CF ₂ CH ₂ OSO ₂) ₂ NLi	2.9	411
((CF ₃) ₂ CHOSO ₂) ₂ NLi	3.1	483
(CF ₃ SO ₂) ₃ CLi	3.6	418
LiPF ₆	4.4	152

^a Mixture with (C₆F₉SO₂)(CF₃SO₂)NLi

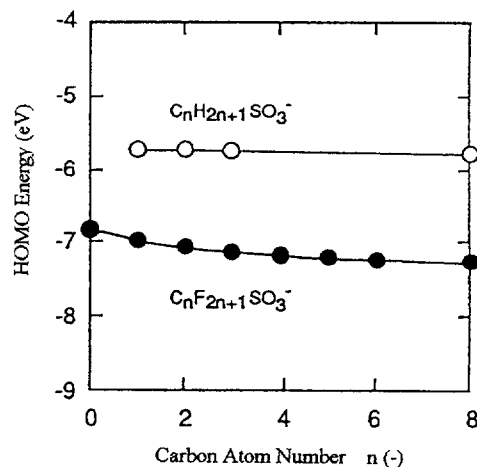


Fig. 1. Effects of alkyl-length on HOMO energy; anion, C_nF_{2n+1}SO₃⁻, C_nH_{2n+1}SO₃⁻ (MOPAC Ver. 6 MNDO method)

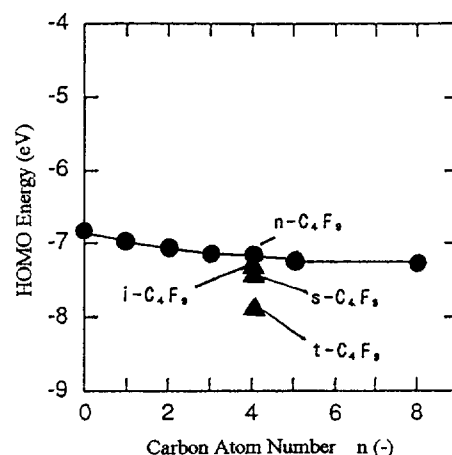


Fig. 2. HOMO energies of linear and branched C₄F₉SO₃⁻ anions
 n-C₄F₉SO₃⁻ = CF₃CF₂CF₂CF₂SO₃⁻;
 i-C₄F₉SO₃⁻ = (CF₃)₂CF₂CF₂SO₃⁻;
 s-C₄F₉SO₃⁻ = CF₃CF₂CF(CF₃)SO₃⁻, and
 t-C₄F₉SO₃⁻ = (CF₃)₃CSO₃⁻.
 (MOPAC Ver. 6 MNDO method).

energy levels of organic anions indicated that the anions with fluoro- or polyfluoroalkyl groups have lower HOMO energy levels (i.e. more stable to oxidation) compared with the anions without these groups as shown in Figs. 1 and 2.

The HOMO levels of the anions with longer and branched polyfluoroalkyl groups are much lower than those with shorter and linear groups.

We also calculated the HOMO energies for the imide anions (RfSO₂)(Rf'SO₂)N⁻ and the new ester-type imide anions (RfOSO₂)₂NLi in Table 2. The HOMO levels of the new ester-type imide anions were lower compared with the imide anion (CF₃SO₂)₂N⁻.

The experimental oxidation potentials of the new ester-type imide salts were also higher than the value of (CF₃SO₂)₂NLi (5.2 V) in PC solvent as shown in Figs. 3–5 [7]. Especially, branched ester-type imide, ((CF₃)₂CHOSO₂)₂NLi showed the highest oxidation potential (5.8 V vs. Li/Li⁺).

Table 2
Effect of a new imide structure on HOMO energy^a

Anion	HOMO energy (eV)
$(CF_3OSO_2)_2N^-$	-8.6
$(CF_3CH_2OSO_2)_2N^-$	-8.3
$(CF_3CF_2CH_2OSO_2)_2N^-$	-8.4
$((CF_3)_2CHOSO_2)_2N^-$	-8.9
$(CF_3SO_2)_2N^-$	-8.2

^a MOPAC Ver 6 MNDO method.

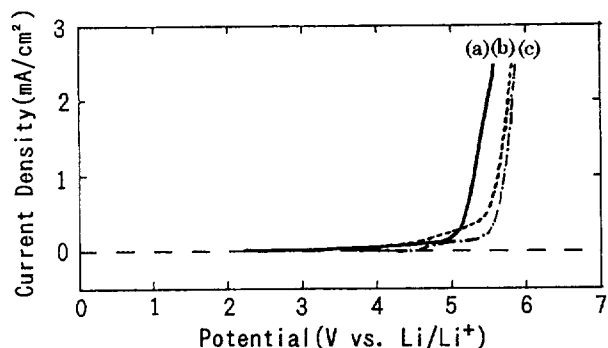


Fig. 3. Potential sweep curves of imide $((CF_3SO_2)_2NLi)$ and new imide salts (0.1 M) in PC at 25 °C. Electrode: Pt (0.2 cm²), sweep rate: 50 mV/s, and oxidation limit current: 0.5 mA/cm²

(a) $(CF_3SO_2)_2NLi$ (5.2 V);
(b) $(CF_3CH_2OSO_2)_2NLi$ (5.4 V), and
(c) $(CF_3CF_2CH_2OSO_2)_2NLi$ (5.6 V).

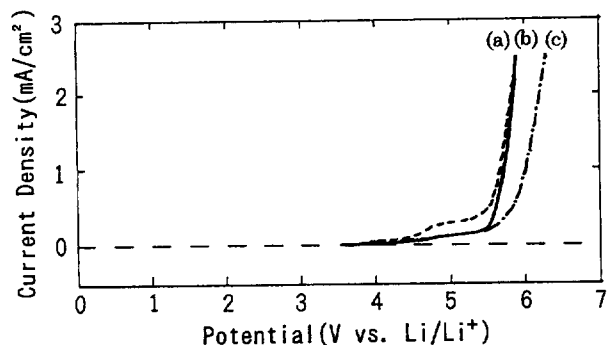


Fig. 4. Potential sweep curves of different types of new imide salts (0.1 M) in PC at 25 °C. Electrode: Pt (0.2 cm²), sweep rate: 50 mV/s, and oxidation limit current: 0.5 mA/cm²

(a) $(HCF_2CF_2CH_2OSO_2)_2NLi$ (5.5 V),
(b) $(CF_3CF_2CH_2OSO_2)_2NLi$ (5.6 V), and
(c) $((CF_3)_2CHOSO_2)_2NLi$ (5.8 V).

3.3. Aluminum dissolution

As shown in Fig. 6, $(CF_3SO_2)_2NLi$ electrolyte dissolved aluminum current collector at more than 4 V. On the other hand, lithium imides with a long fluoroalkyl groups such as $(C_4F_9SO_2)(CF_3SO_2)NLi$ and the new ester-type imide salt, $((CF_3)_2CHOSO_2)_2NLi$ did not dissolve the aluminum up to 4.8 and 4.3 V, respectively, the aluminum dissolution potential of the lithium imide electrolyte can be changed by modifying the structure of the imide anions.

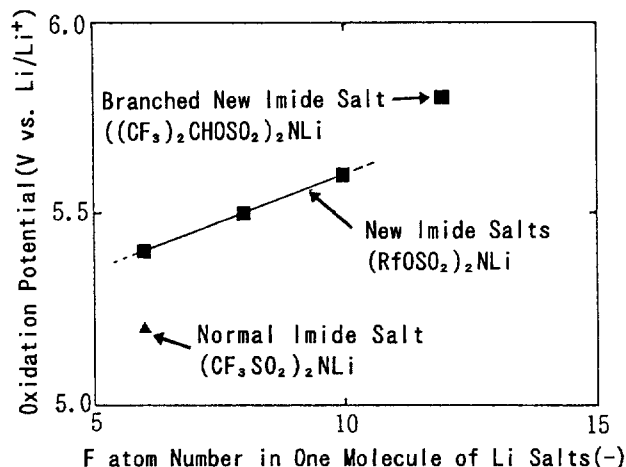


Fig. 5. Oxidation potentials of new imide salts (0.1 M) in PC at 25 °C. Electrode: Pt (0.2 cm²), sweep rate: 50 mV/s, and oxidation limit current: 0.5 mA/cm².

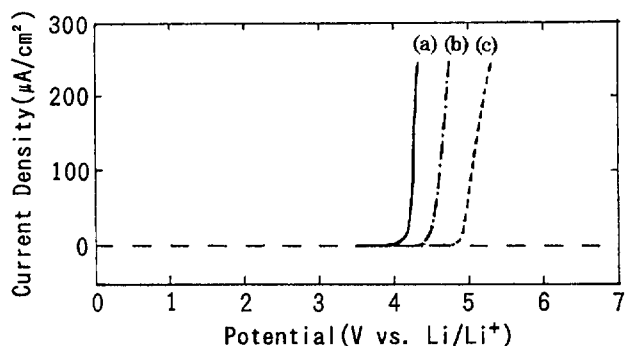


Fig. 6. Aluminum dissolution potentials for normal and new imide electrolytes (0.1 M) in PC at 25 °C. Electrode: Pt (0.2 cm²), sweep rate: 5 mV/s.

(a) $(CF_3SO_2)_2NLi$ (4.0 V);
(b) $((CF_3)_2CHOSO_2)_2NLi$ (4.3 V), and
(c) $(C_4F_9SO_2)(CF_3SO_2)NLi$ (4.8 V)

3.4. Application of lithium salt of the polymer analogue

When we used a diol such as $HOCH_2(CF_2)_4CH_2OH$ instead of $RfOH$ for the new ester-type imide salts, we can obtain an ester-type polymer salt, $(-CH_2(CF_2)_4CH_2O-SO_2N(Li)SO_2O-)_9-10$ (mol. wt. = ~4300). This polymer salt electrolyte showed 8.9 mS/cm in polymer salt:AN = 1.1:4.7 w/w, 25 °C). In PC:DME (1:2 v/v) solvent, this polymer salt electrolyte showed extremely high conductivity of 1.7 mS/cm even at 0.01 M (molar conductivity was ~170 S cm²/mol).

4. Conclusions

In our continuous study on organic lithium salts, we focused on the imide-type lithium salts because of their high conductivity and found that the modification of imide salts changes the anodic oxidation potential and the dissolution potential of aluminum current collector.

Lithium imide with a long fluoroalkyl groups such as $(C_4F_9SO_2)(CF_3SO_2)NLi$ and the new ester-type imide salt,

$((\text{CF}_3)_2\text{CHOSO}_2)_2\text{NLi}$ do not dissolve aluminum up to 4.8 and 4.3 V, respectively.

We examined a polymer analogue of ester-type imide salt, $(-\text{CH}_2(\text{CF}_2)_4\text{CH}_2\text{OSO}_2\text{N}(\text{Li})\text{SO}_2\text{O}-)_{9-10}$ (mol. wt. = ~ 4300). In PC:DME (1:2 v/v) solvent, the conductivity of this polymer salt electrolyte was as high as 1.7 mS/cm even at ~ 0.01 M (molar conductivity was ~ 170 S cm^2/mol).

References

- [1] L.A. Dominey, J.L. Goldman, V.R. Koch and C. Nanjundiah, in S. Sabbarao, V.R. Koch, B.B. Owens and W.H. Smyrl (eds.), *Proc. Symp. on Rechargeable Lithium Batteries*, FL, USA, Vol. 90-5, The Electrochemical Society, 1990, p. 56.
- [2] A. Webber, *J. Electrochem. Soc.*, 138 (1991) 2586.
- [3] F. Kita, A. Kawakami, T. Sonoda and H. Kobayashi, *Proc. Symp. New Sealed Rechargeable Batteries and Super Capacitors*, HI, USA, 1993, p. 321.
- [4] K. Murakami, F. Kita and A. Kawakami, *Ext. Abstr.*, 61st ECS Meet. Japan, Sendai, Japan, 1994, p. 44.
- [5] D.D. DesMarteau, *J. Fluorine Chem.*, 72 (1995) 203
- [6] T. Sonoda, H. Kobayashi, J. Nie, F. Kita and A. Kawakami, *Ext. Abstr.*, 36th Battery Symp., Kyoto, Japan, 1995, p. 317.
- [7] J.J.P. Stewart, *QCPE Bull.*, 9 (1989) 10.
- [8] F. Kita, A. Kawakami, J. Nie, T. Sonoda and H. Kobayashi, *Ext. Abstr.*, 36th Battery Symp., Kyoto, Japan, 1995, p. 319